

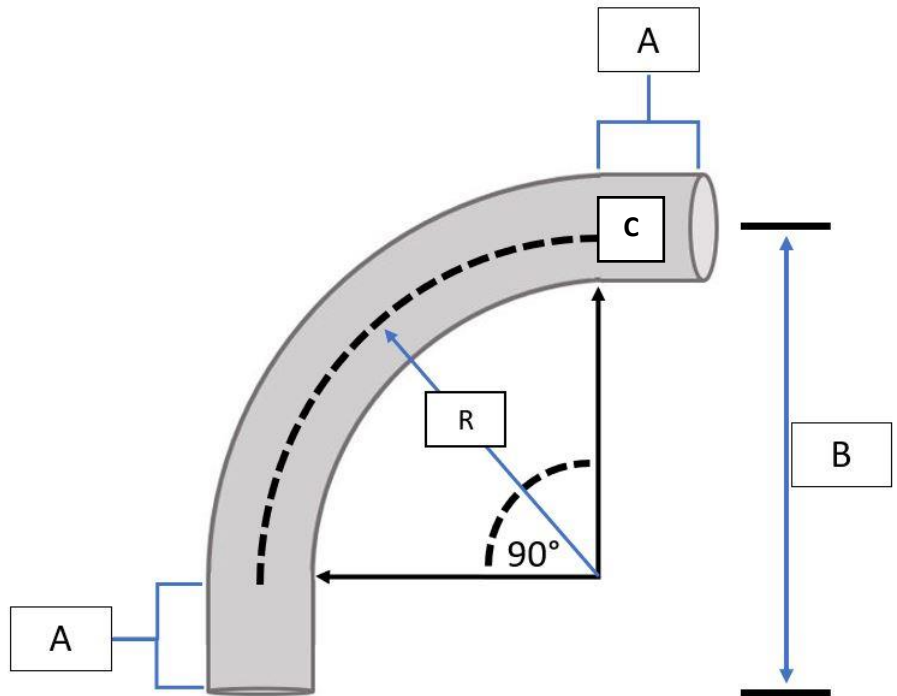


TODAY PVC BENDING, INC.

CUSTOM Rigid Bends and Sweeps



| Radius [R] | Arc Length [C] |
|------------|----------------|
| 12" | 18.85" |
| 18" | 28.27" |
| 24" | 37.70" |
| 30" | 47.12" |
| 36" | 56.54 |
| 48" | 75.40 |
| 60" | 94.25 |
| 72" | 113.10 |
| 9' | 169.64 |
| 10' | 188.50 |
| 150" | 235.62 |



*** R + A = B ***

Offset Length [B]
Is Determined by adding the Radius Length [R] and the straight End [A]

Unbent Length = C + 2A

All threads are NPT standard Length unless otherwise requested

| Custom Bend | | | | | | |
|--------------|------|--------|----------|------------------|------------------|----------|
| MATERIAL | SIZE | DEGREE | RADIUS R | STRAIGHT END 1 A | STRAIGHT END 2 A | HEIGHT B |
| EXAMPLE: EMT | 4" | 90 | 48 | Standard | Standard | Standard |
| | | | | | | |
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*Arc Length "D" = [2 * Radius]*π * [Angle/360]
Example: Arc Length_{UA3AD} = [2*72] * 3.14 * [90/360] = 113"

BEND TOLERANCE IS ±2°

sizes are nominal; listed specs are average dimensions